

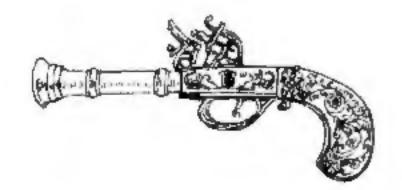


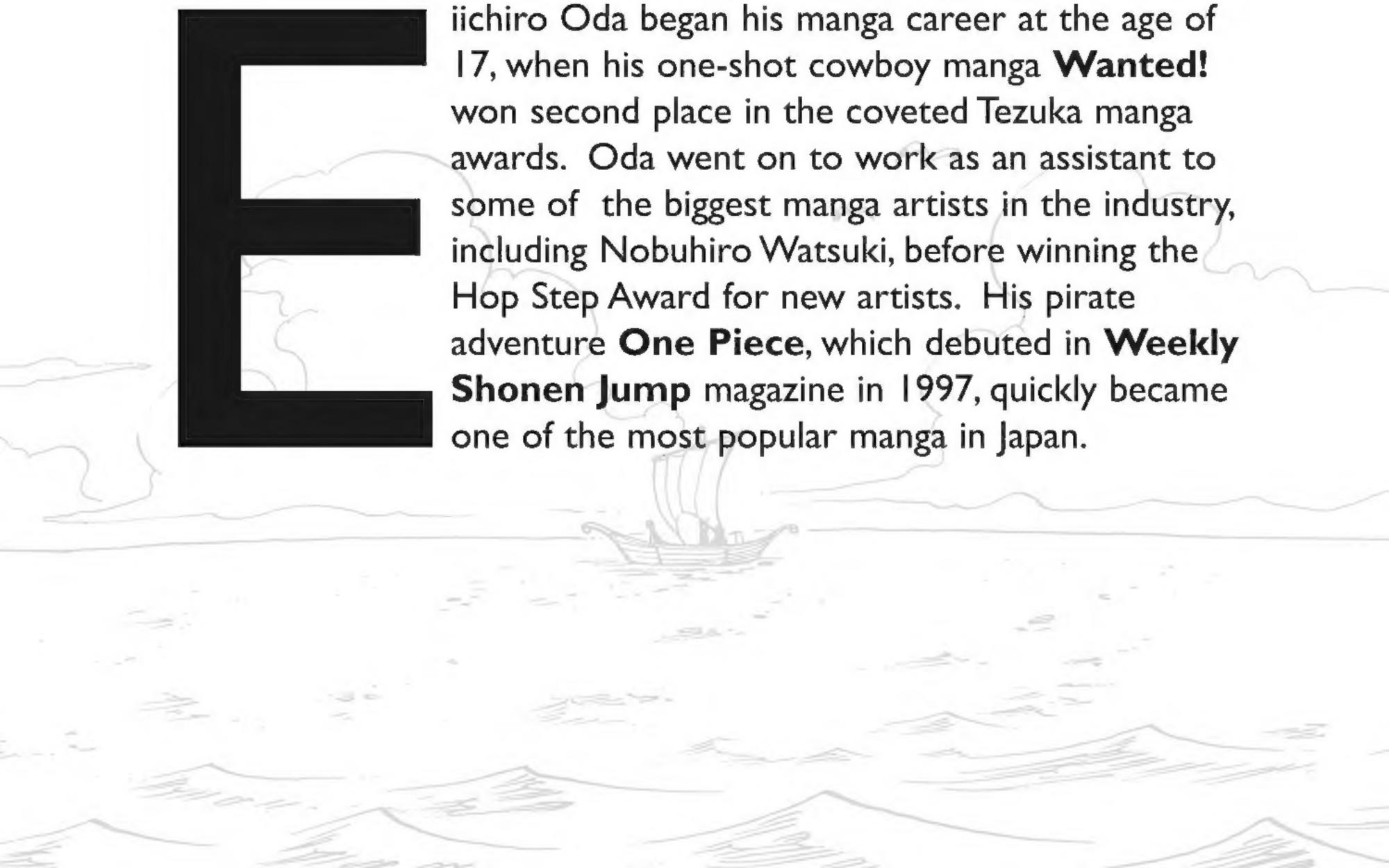


There's something I'd like to do if I had a whole year off. I would like to do a serious study of different drawing techniques and materials. Then I bet drawing would become even more fun. Whoever said it's a small

## world?

-Eiichiro Oda, 1998







#### **ONE PIECE VOL. 3 EAST BLUE PART 3**

#### **SHONEN JUMP Manga Edition**

This volume contains material that was originally published in English in SHONEN JUMP #10-13.

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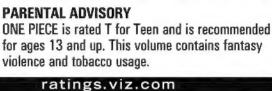
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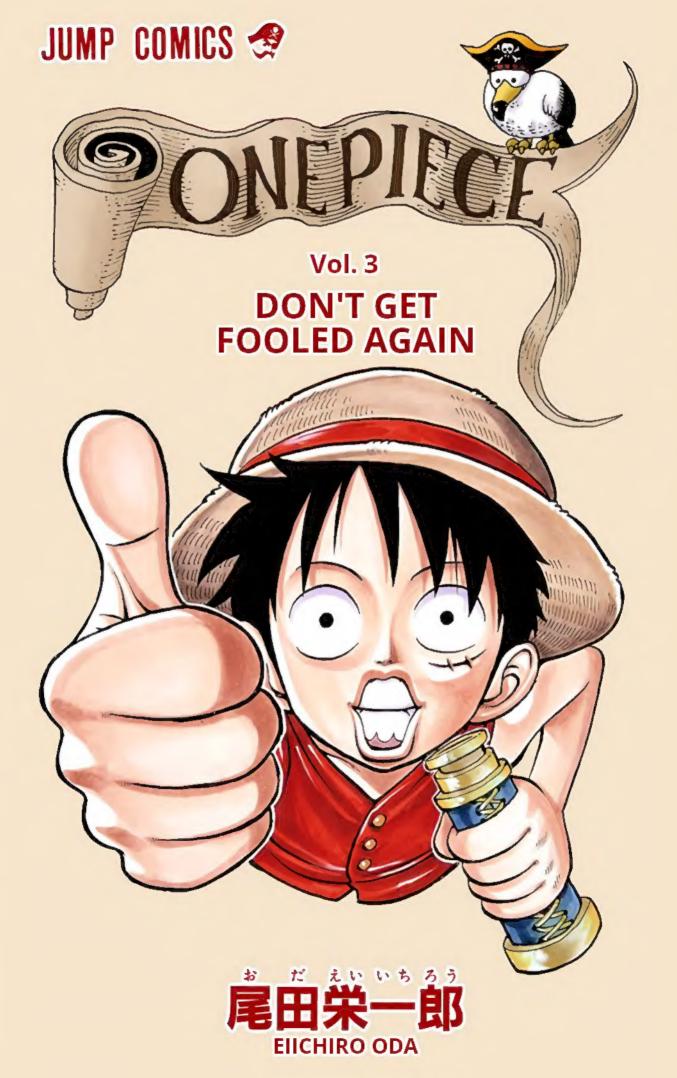
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TEEN



www.shonenjump.com





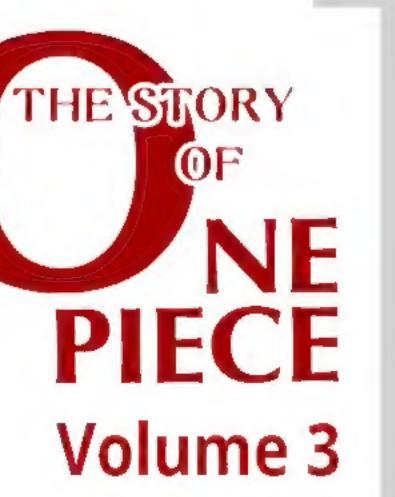


Now Luffy and Zoro are under attack by the ruthless pirate lord Buggy the Clown. Captain Buggy has also eaten the Devil Fruit—and gained the power to split his body into pieces like a jigsaw puzzle! How can Luffy fight a foe who's literally all over the place? And can he trust Nami, the fasttalking thief who stole Buggy's ship? As Volume 3 of One Piece opens, the battle with Buggy is raging... and it's only the beginning of Luffy's problems.





PIECE Volume 3 onkey D. Luffy start-V ed out as just a kid with a dream—and that dream was to become the greatest pirate in history! Stirred by the tales of pirate "Red-Haired" Shanks, Luffy vowed to become a pirate himself. That was before the enchanted Devil Fruit gave Luffy the power to stretch like rubber, at the cost of being unable to swim—a serious handicap for an aspiring sea dog. Undeterred, Luffy set out to sea, where he found an unlikely partner in the fearsome pirate hunter Roronoa Zoro...





### **DON'T GET FOOLED AGAIN**

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# Chapter 18: THE PIRATE BUGGY THE CLOWN



































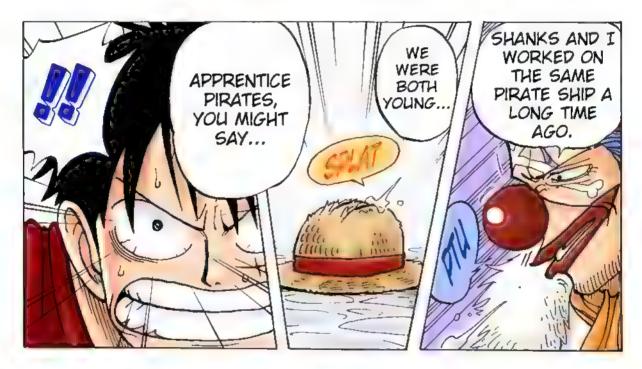










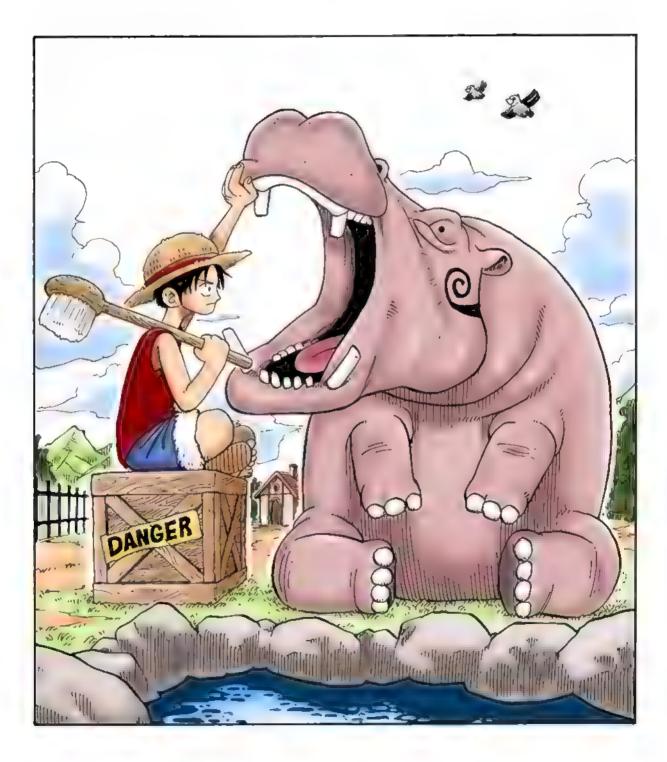








# Chapter 19: DEVIL FRUIT















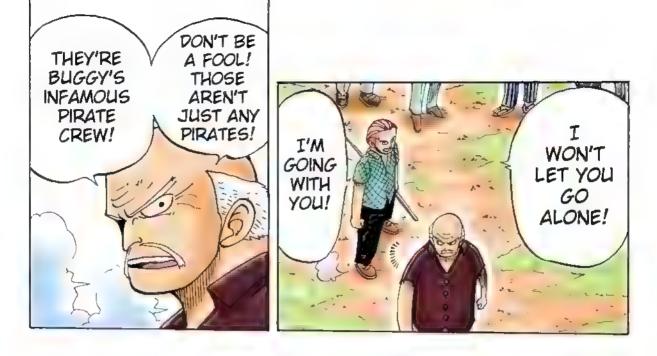


































AYE ... NOW WHAT SOME-THAT'S WE WERE YOU TIMES, ALSO AGREED. FOUND YAMMERING YOU WHAT SOME ABOUT? BAFFLE BEING A SOMETHING DEVIL ME... PIRATE IS FRUIT. INTERESTING? ALL ABOUT. 1







MAYBE

HEH HEH HEH!! THEY FELL FOR IT! THE FRUIT I JUST ATE WAS FAKE! I SWITCHED IT WITH THE REAL DEVIL FRUIT LAST NIGHT!















## Buggy the Pirate His Evolution Part 1



About "Boogie" and Gang...

Some of you may be wondering who this "Boogie" is. That was my original name for Captain Buggy.

**+** Why did he become "Buggy"?

One day I saw a movie with a character named "Boogie." I thought, "Darn, Boogie's already taken. Oh well, I'll name him Buggy!" (Total thinking time: 0.2 seconds.)

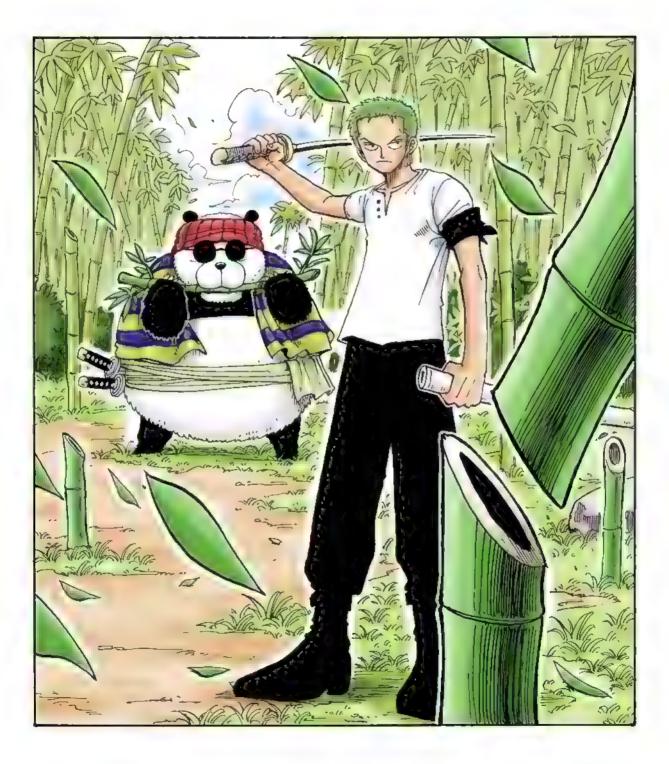
\* Why does Buggy have a big round nose?

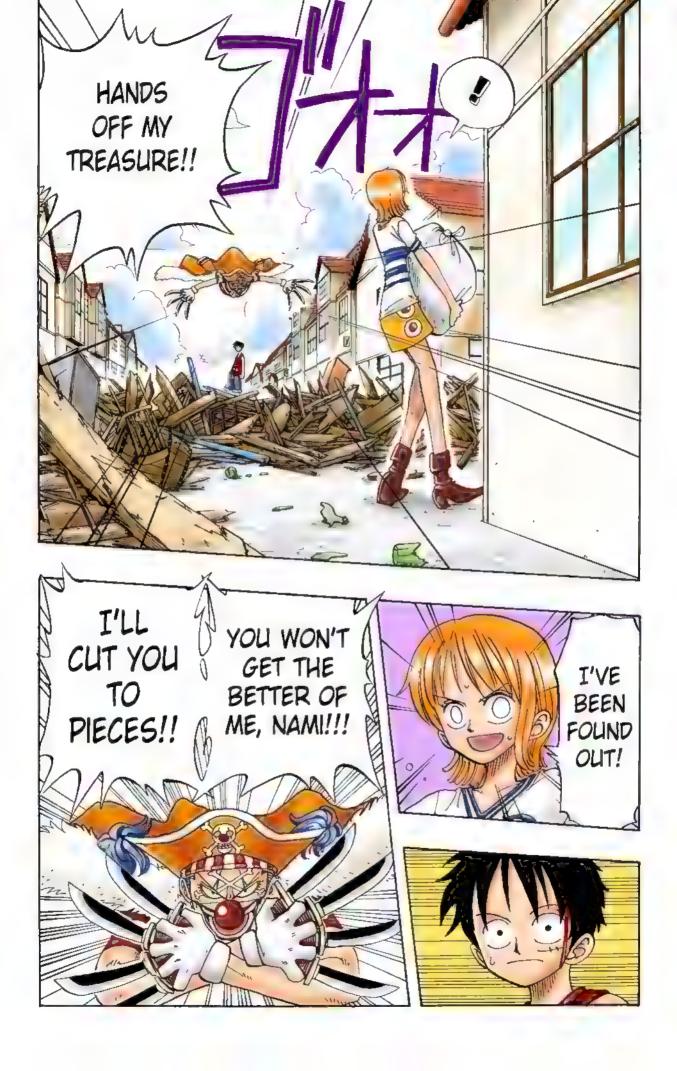
So he'll look like a clown, of course.

\* Who's the guy on the far left of the Boogie sketch?

Hmm... who is that guy on the far left? Back then, none of the three pirates behind Boogie had names. All I really had in mind was that the crew should include a strongman, an animal trainer, and some kind of strange swordsman. The sketch shows them at a stage when they were still very far from completion.

## Chapter 20: THE WAY OF THE THIEF









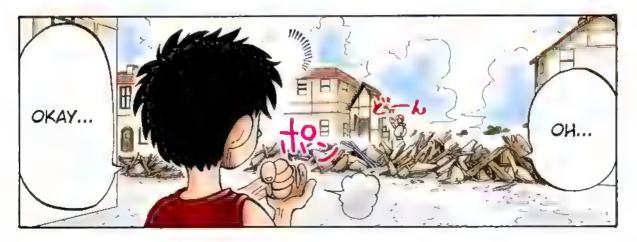


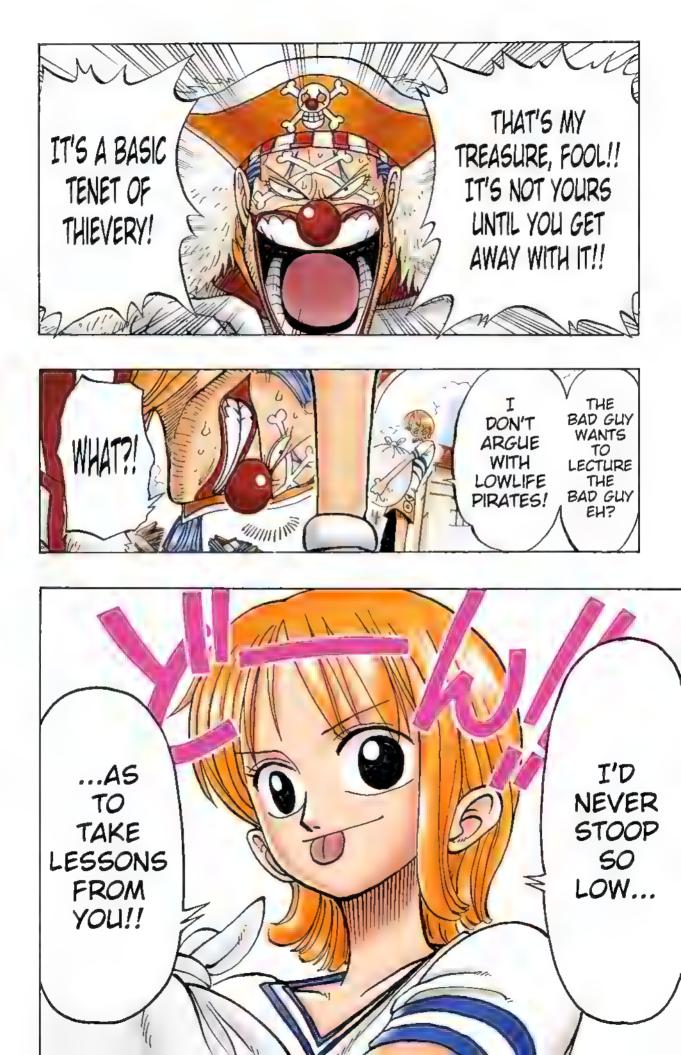




















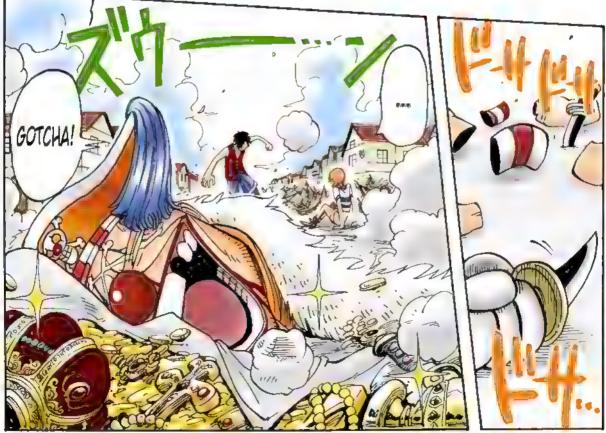




















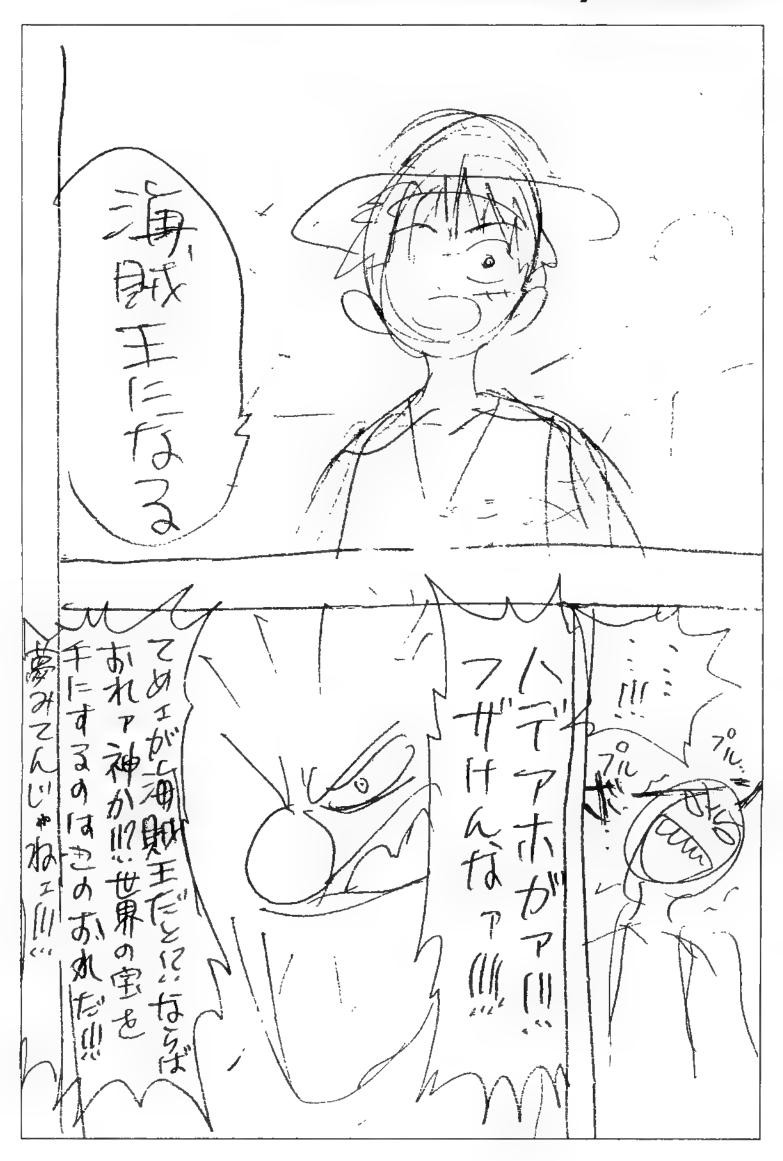




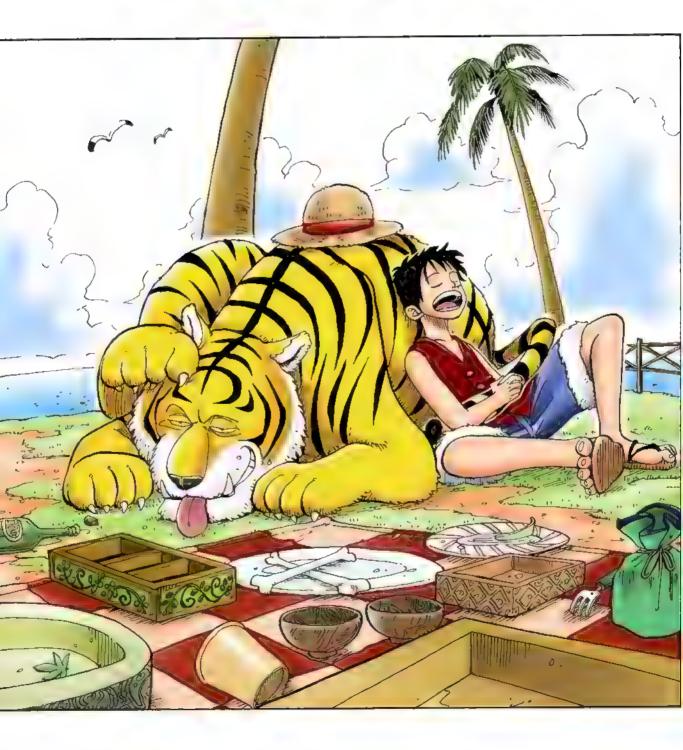




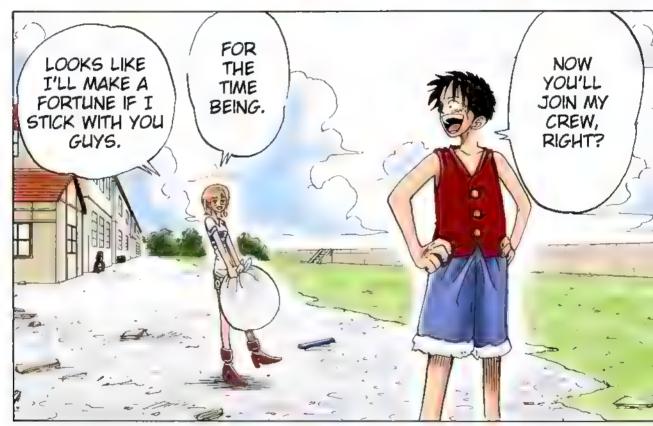
## One Piece Storyboards #6



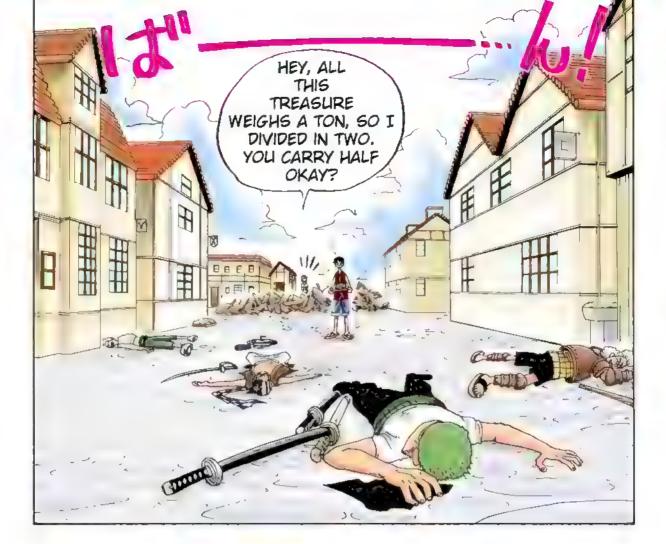
## Chapter 21: TOWNIES



































































































**One Piece Storyboards #7** 

## Chapter 22: STRANGE CREATURES



Pro Stor.







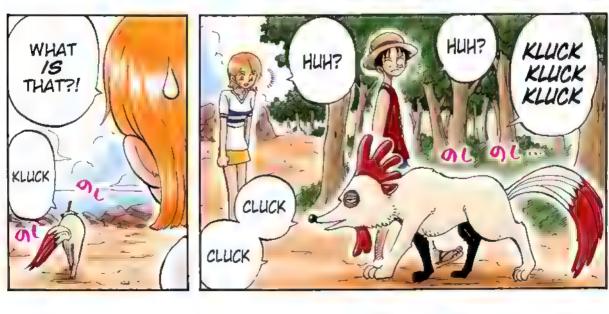


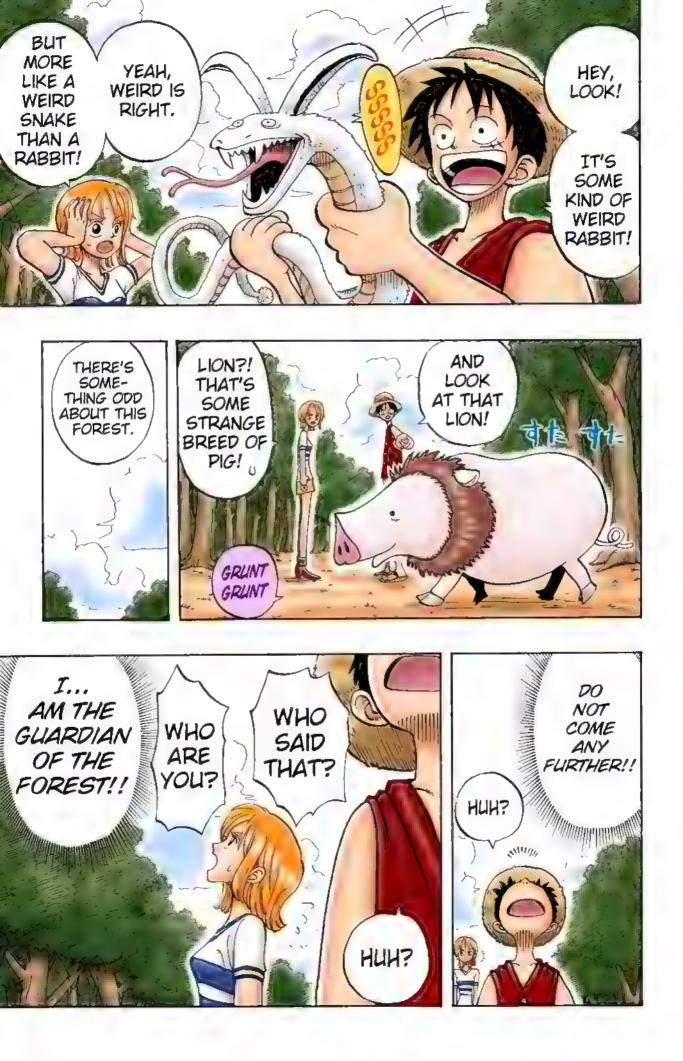






























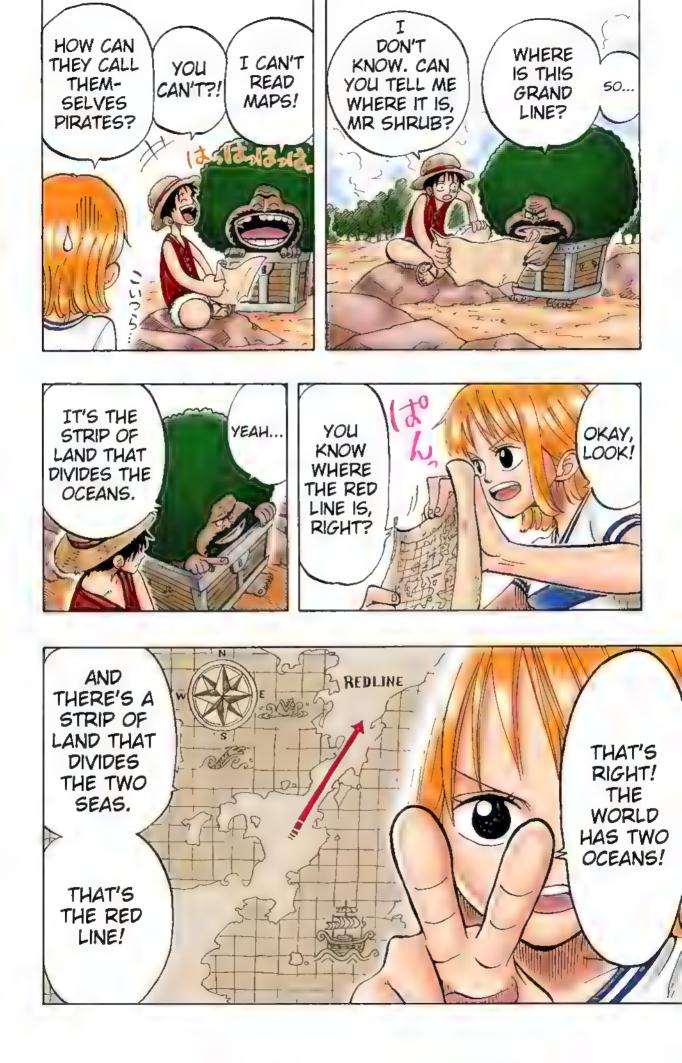


















































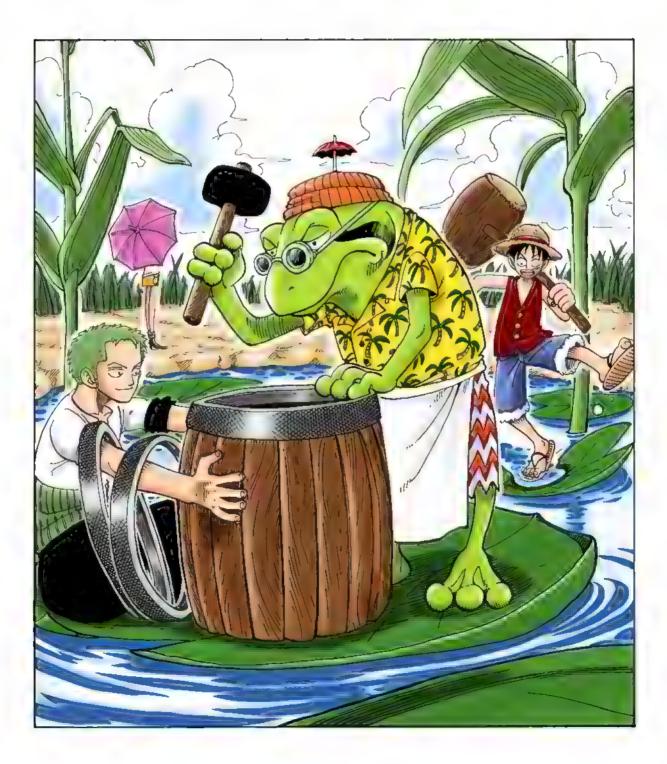




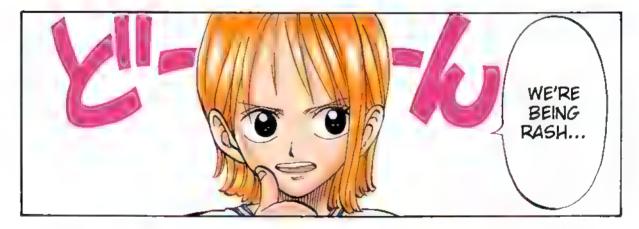


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## Chapter 23: THE DREAD CAPTAIN USOPP







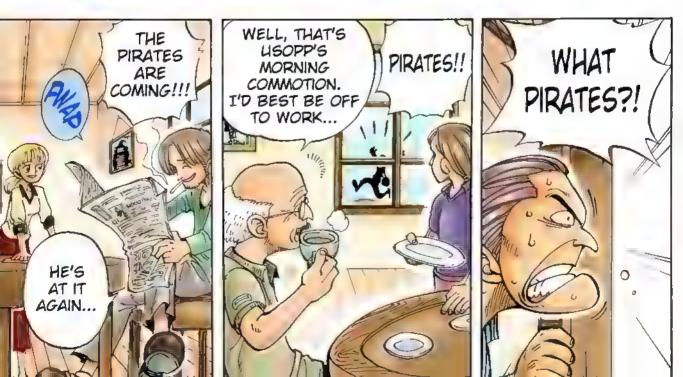
































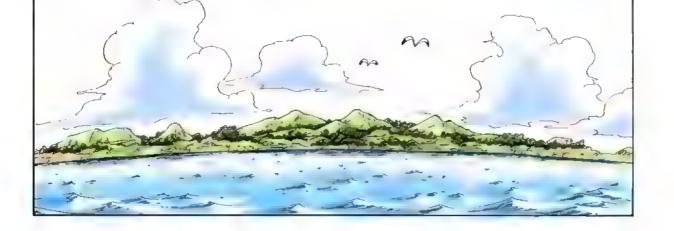


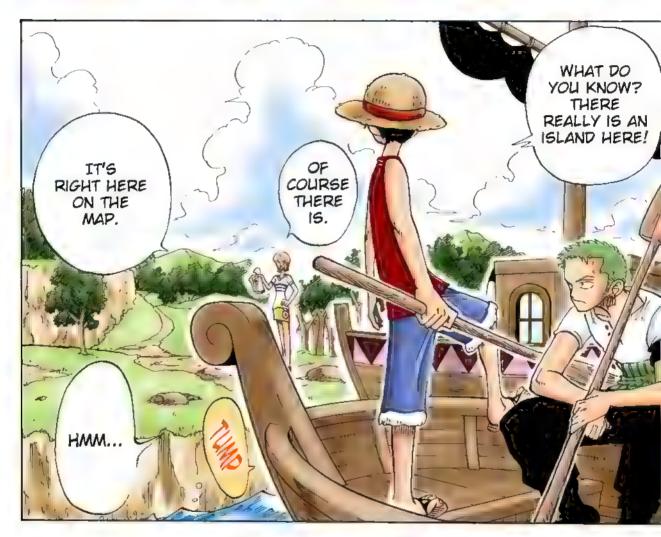




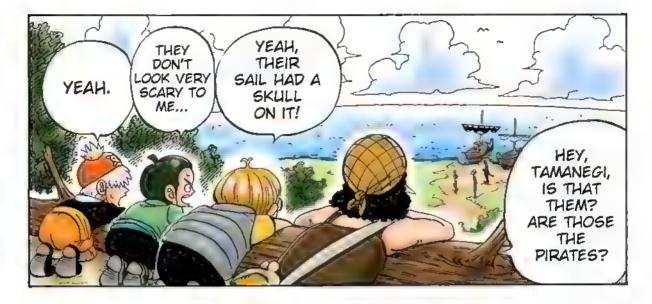










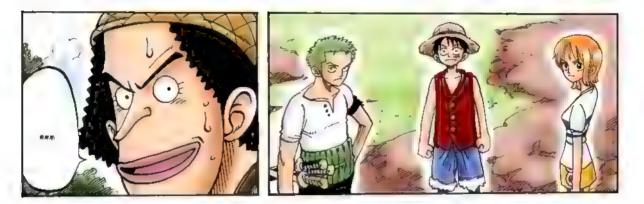










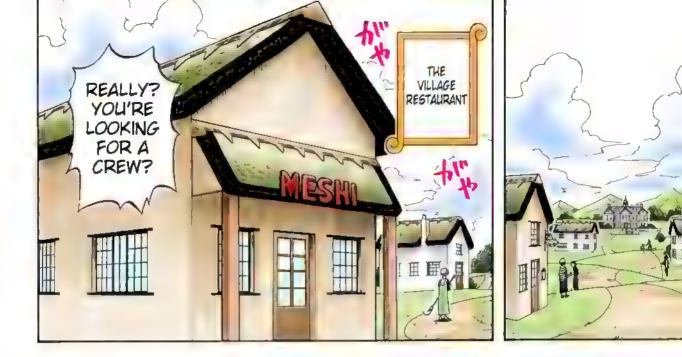






















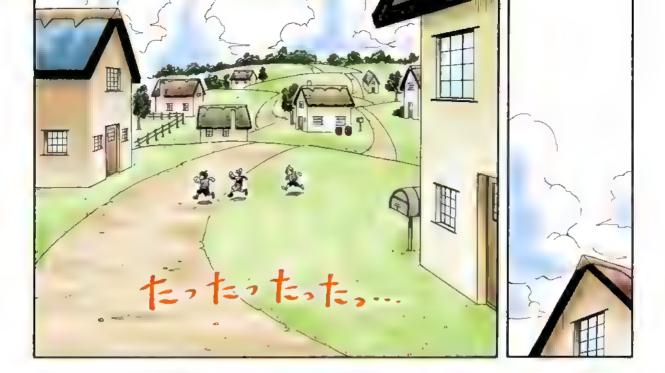






## Chapter 24: THE LIE REJECTER

















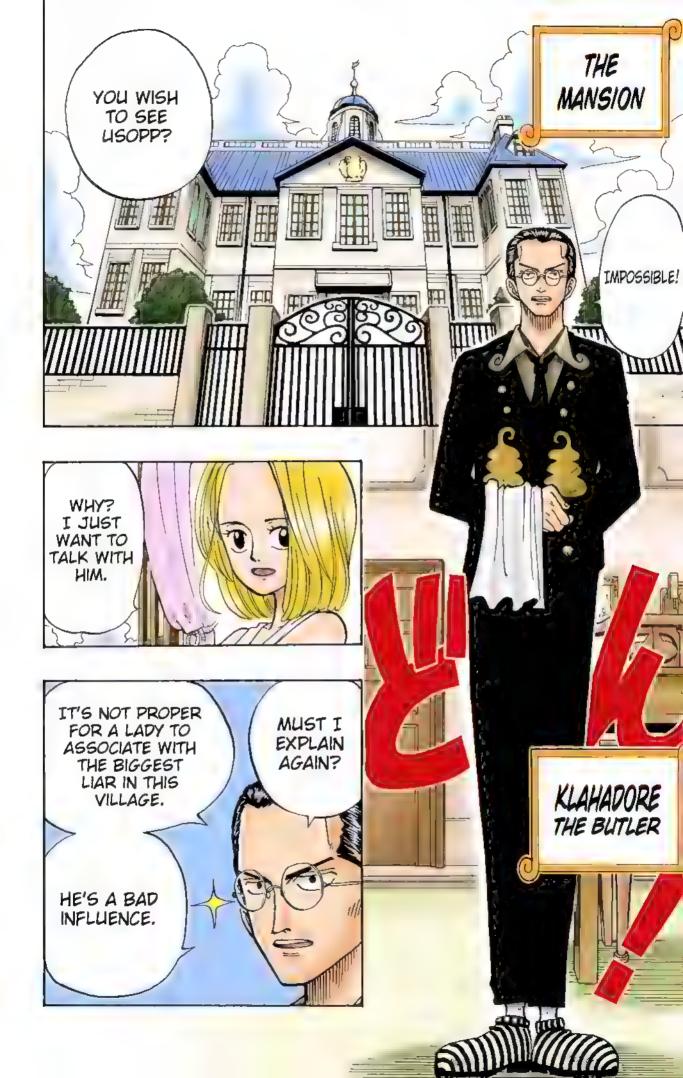




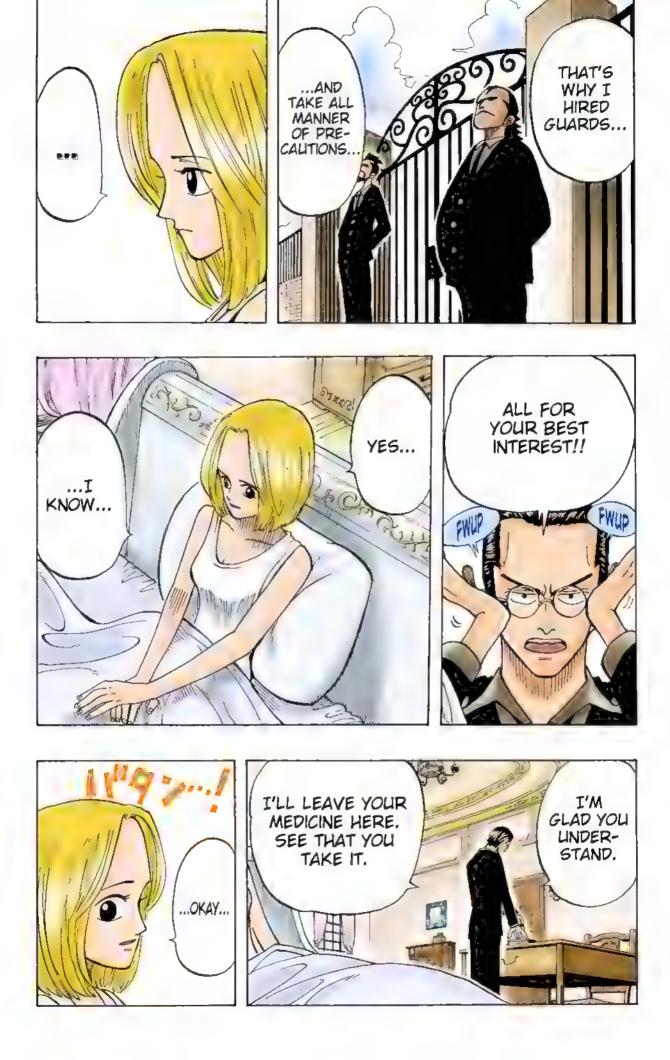


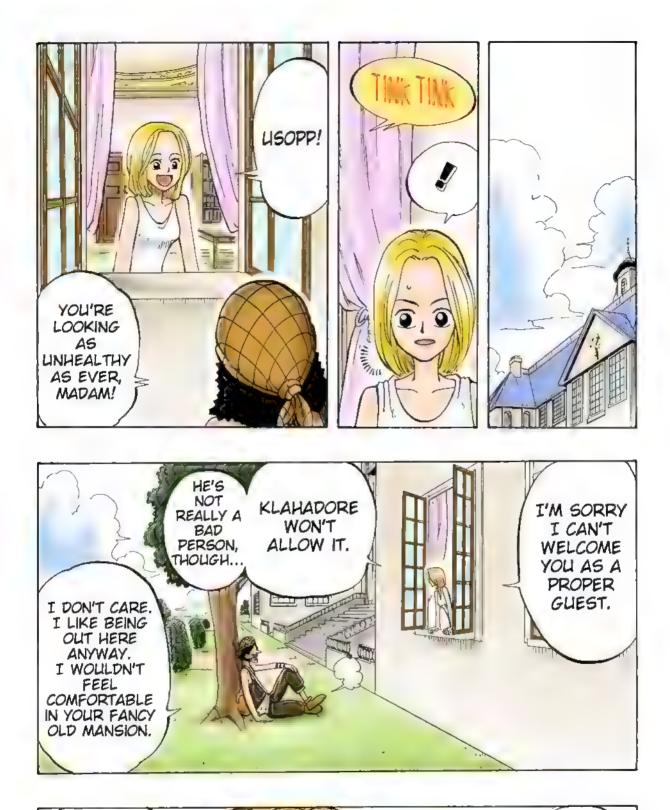
































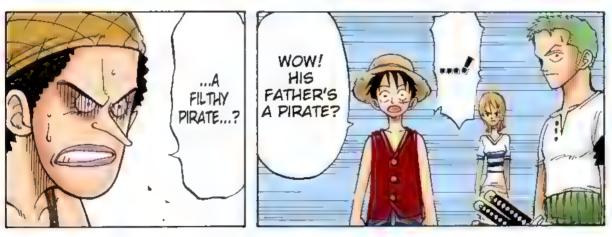


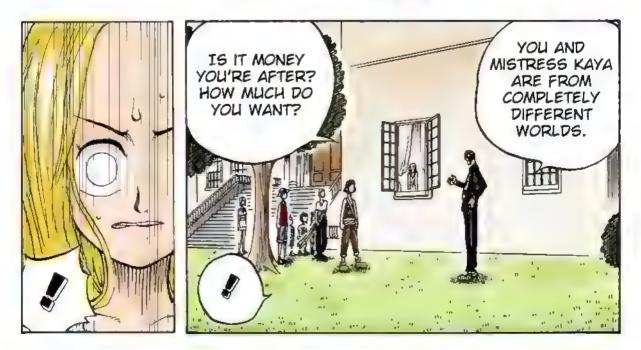


















## The Path To Becoming a Manga Character!

## Part 2



Regarding the drawings on page 136:

This was the second draft of sketches I drew of Buggy's pirate crew. At this point I didn't make any changes to Buggy's appearance, so he's not included on this page.

Why is Zolo there?

In the early versions of the story, Zolo was a bodyguard on Buggy's ship before he joined Luffy. After a lot of thought, I decided not to do it that way.

Hachi the Messenger

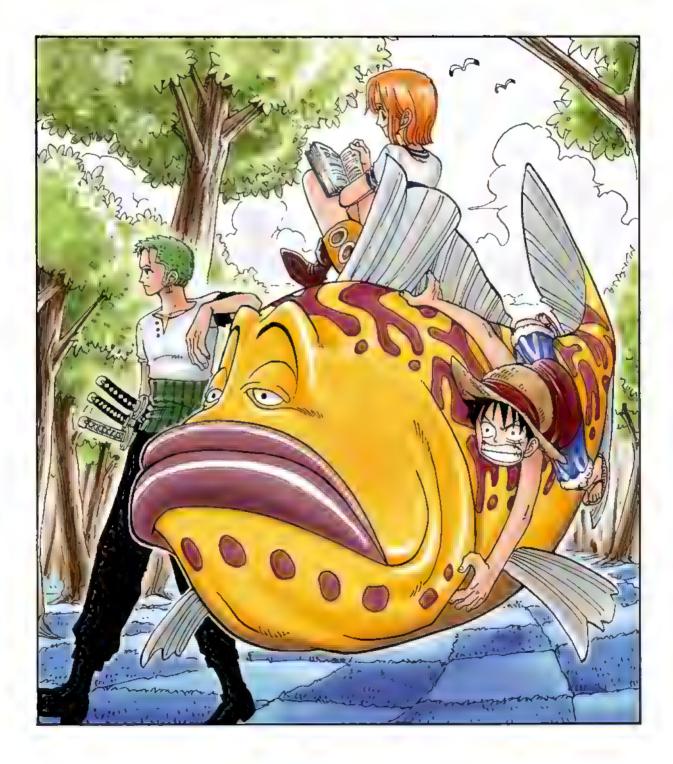
Hachi the Messenger is a carrier pigeon. He relays messages between Buggy and his crew. He is an Opo bird, and his natural habitat appears to be the Grand Line.

Mohji Design Ideas

I found these sketches in my book of doodles, so I've included them here. They look pretty cool, too!



## Chapter 25: LIES











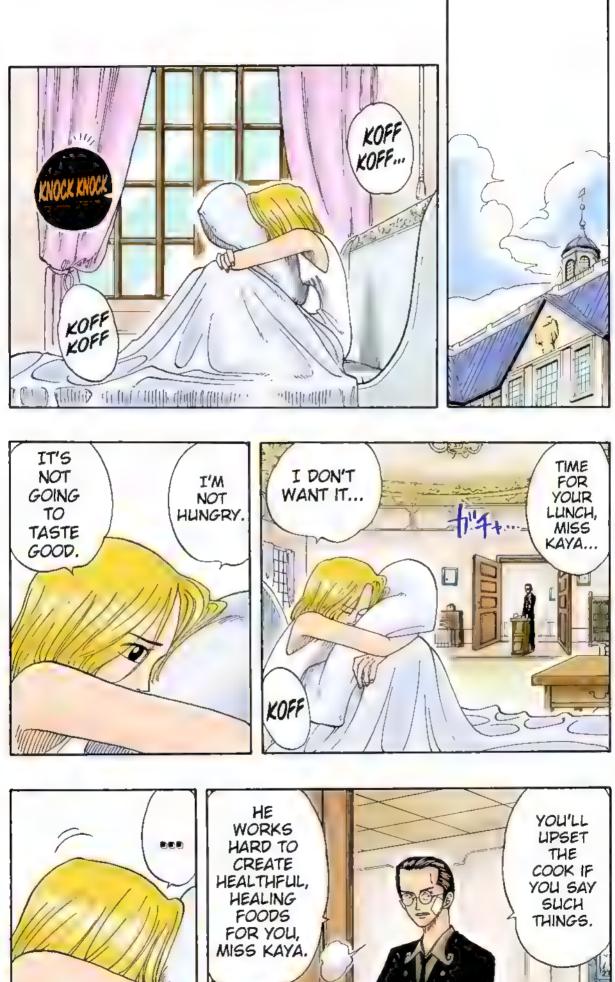










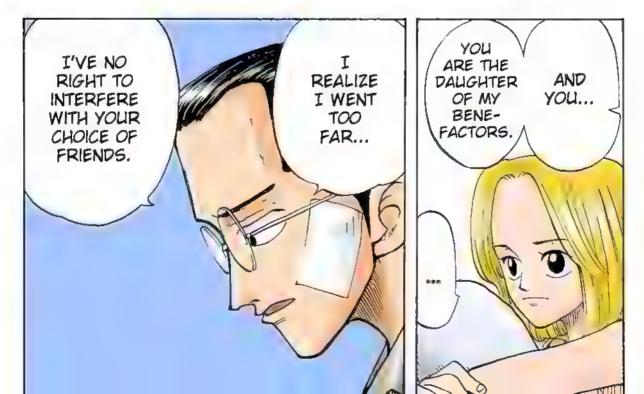










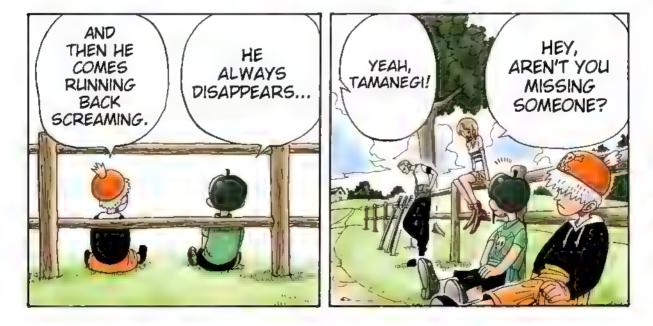














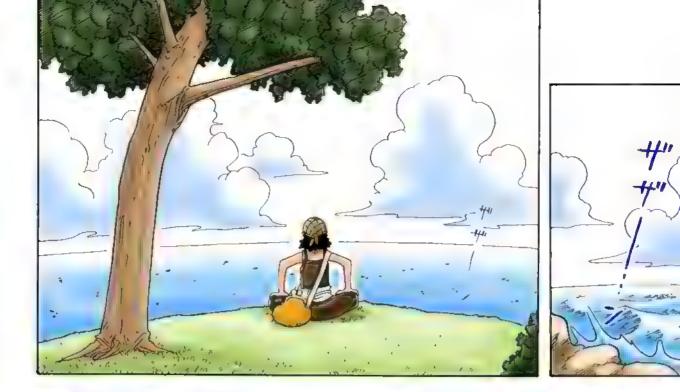














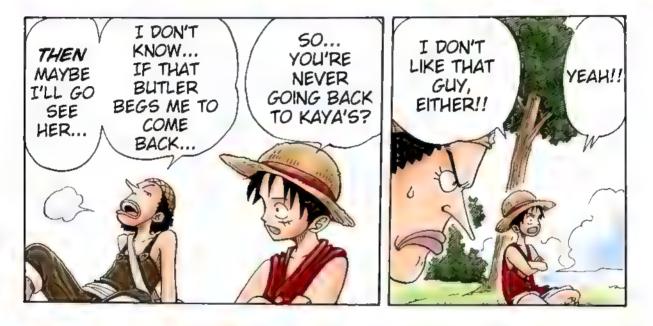








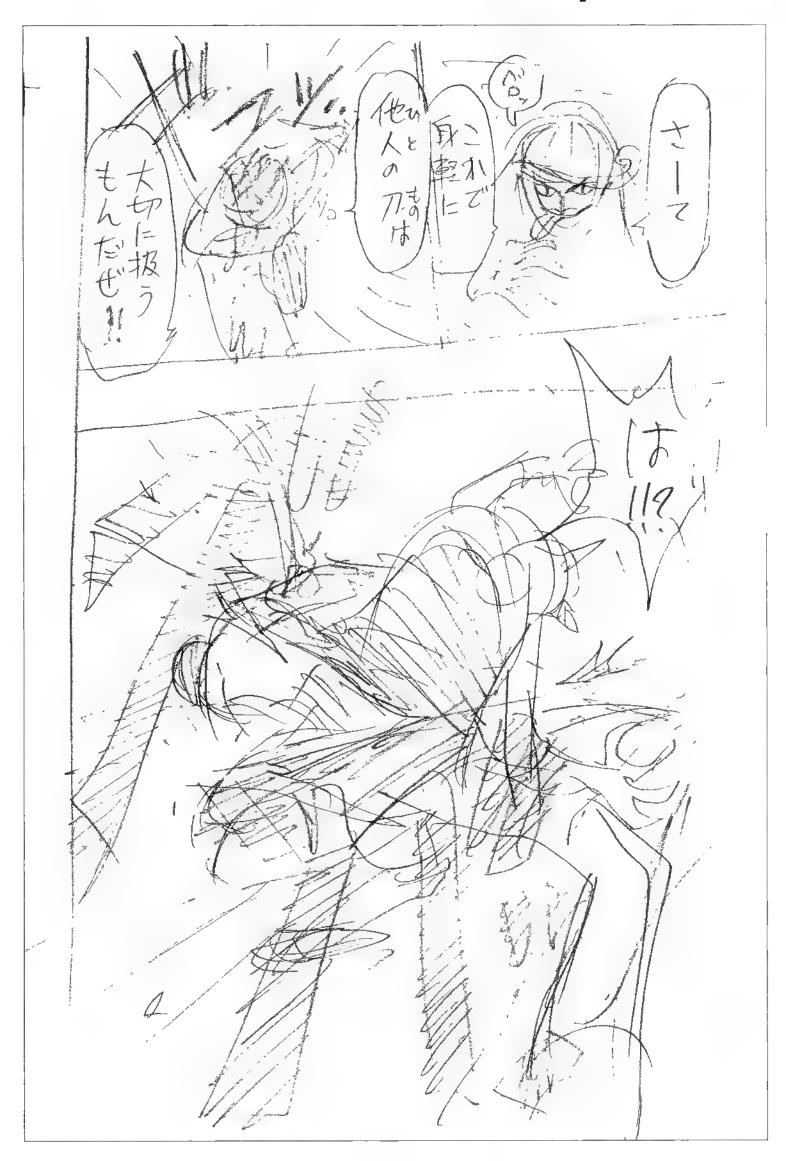








**One Piece Storyboards #8** 

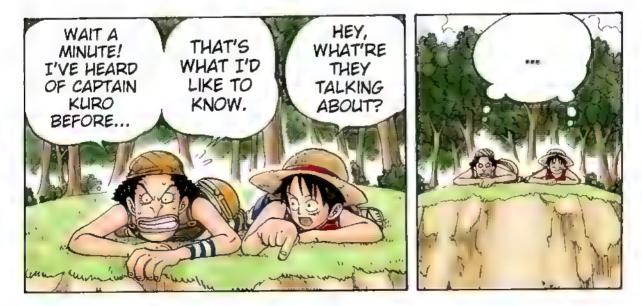


## Chapter 26: CAPTAIN KURO'S PLAN



























ALL AT GUNPOINT?



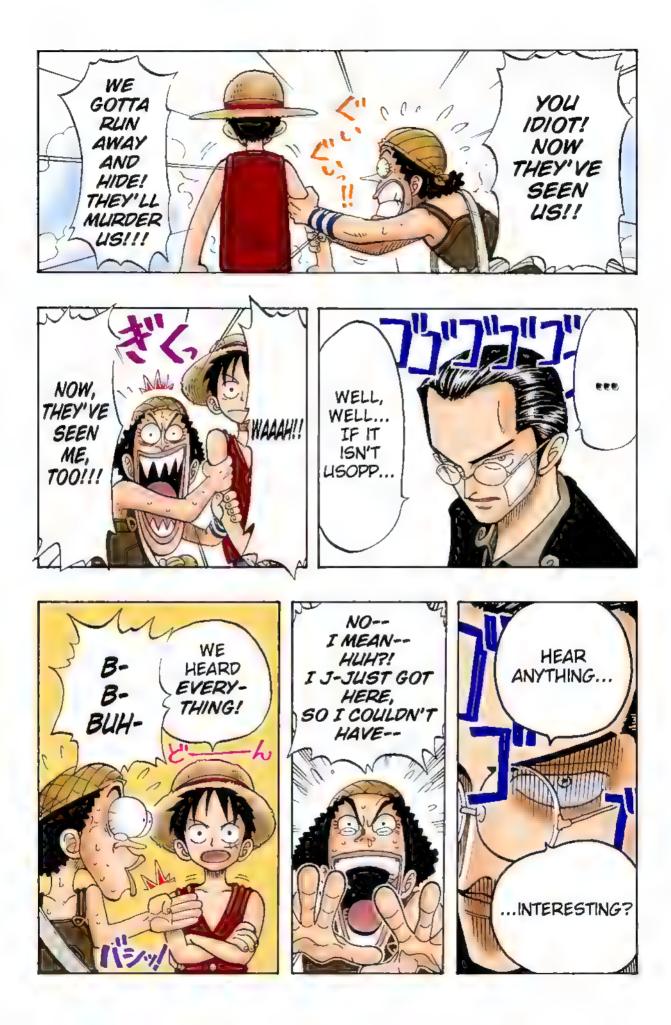






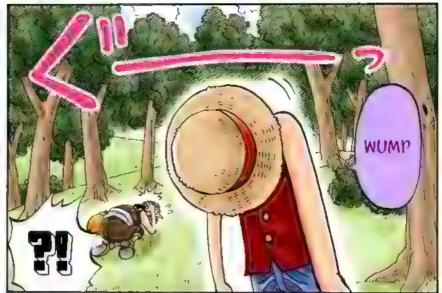








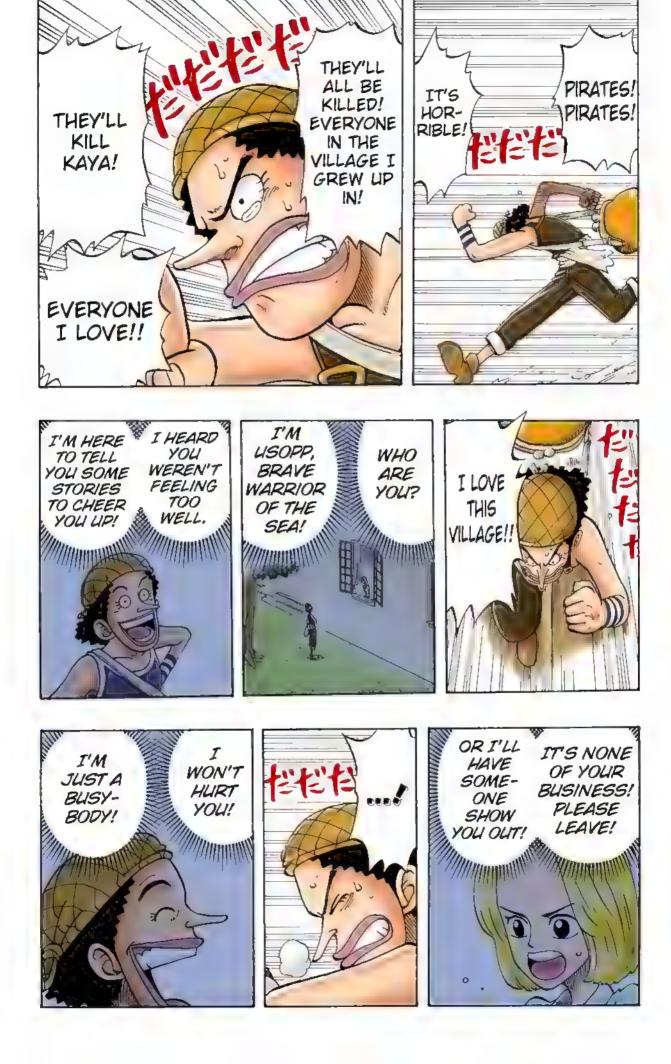






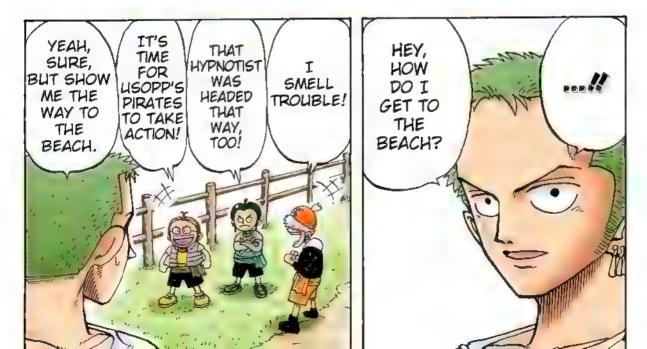














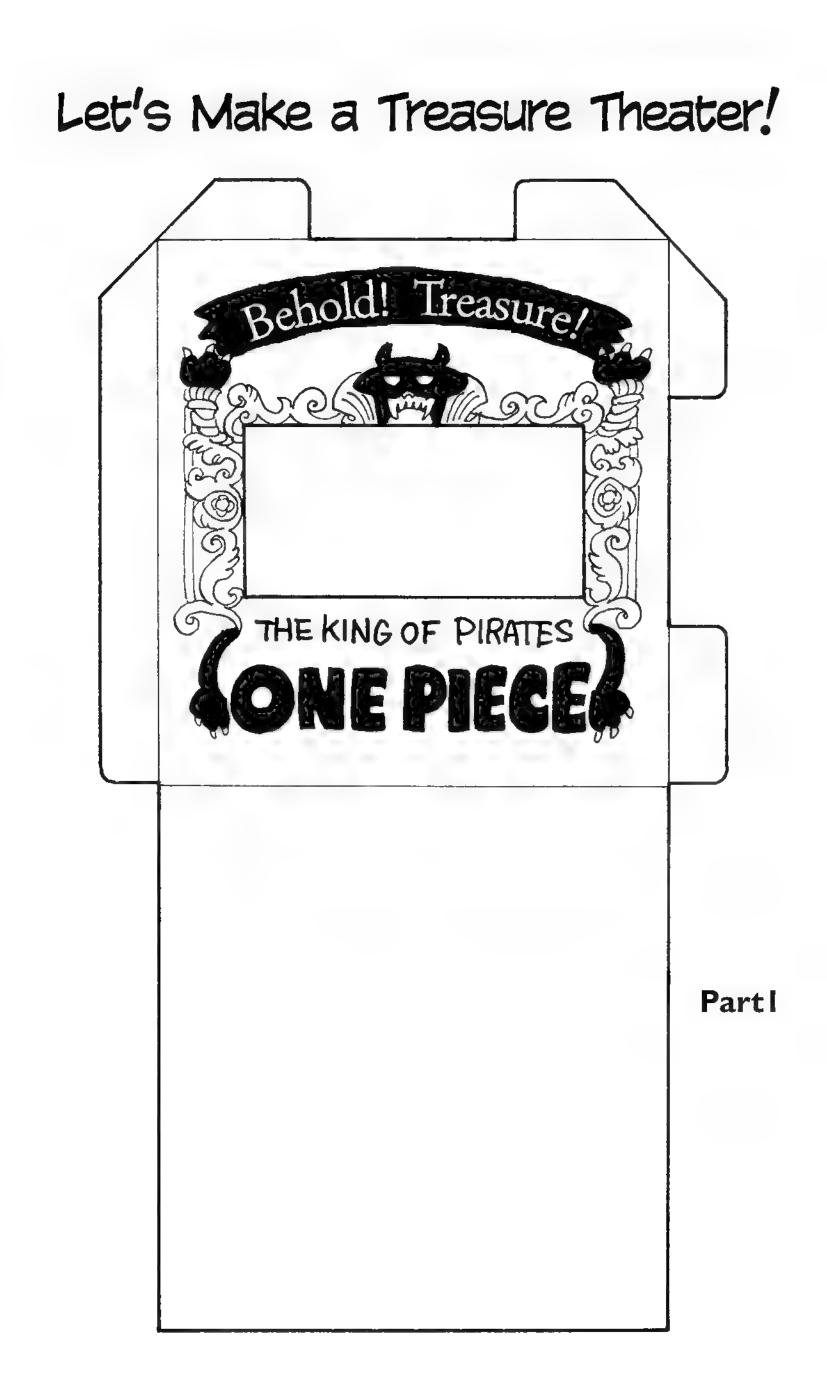


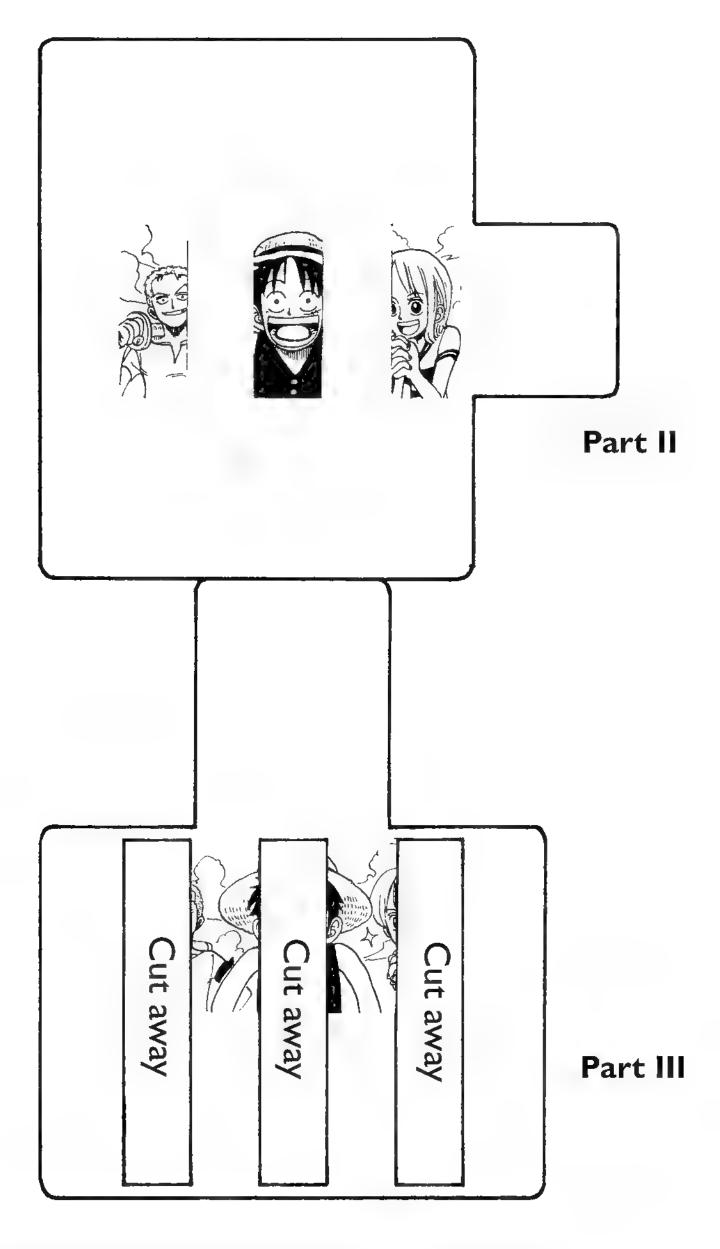






TO BE CONTINUED IN ONE PIECE, VOL. 4!





See next page for assembly instructions!!

## How To Make a Treasure Theater

## ✤ You'll need:

Scissors, cutter, glue or paste, a pen, stiff paper (on the thin side)

## You won't need:

Tea. (Please don't go to the trouble.)

Instructions:

I. Glue. (To be cancelled in event of rain.)

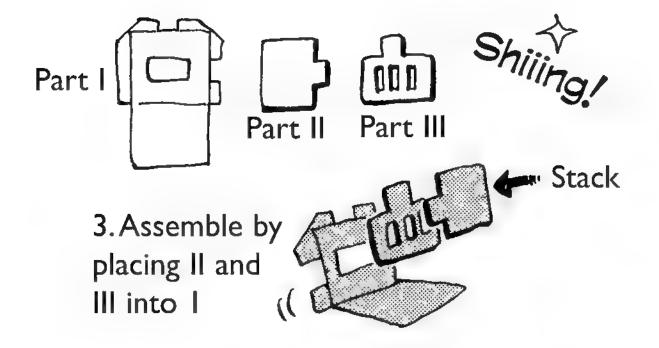
Glue the pages containing Part II and Part III to a piece of the stiff paper.



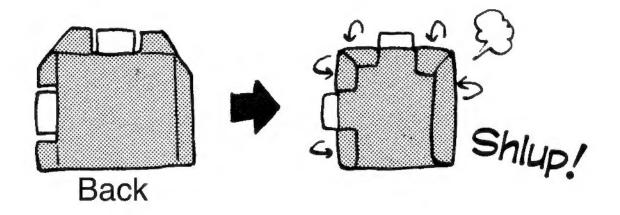
(Use a photocopy if you don't want to cut up your book.)

2. Cut.

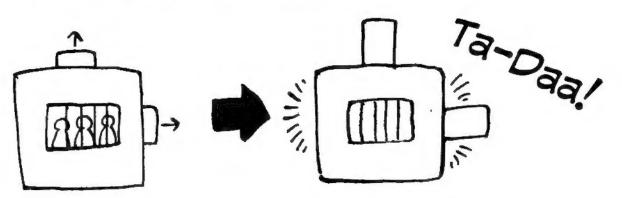
Cut out Part I, Part II, and Part III. Be careful when cutting out the slots.



4. More glue. Fold over Part I and apply glue.



5. Draw in the "Treasure."



When you pull the tab...a white surface appears! Draw in the picture or words that you'd like, and

....inite surface app ... words that you'd like, a ... Theater is complete!! ... even nicer if you color it.) **\*\*\*\*\* L.A. Corner!! (Little Apology) \*\*** I'm sorry. About what? About the Corner that I promised would volume. Due to the pro-of the comics, it you forgive next. cry. Don't hit me. I'll do it. Really, I will. Just wait for volume 4! 



デジタルカラー版 ONE PIECE

3巻

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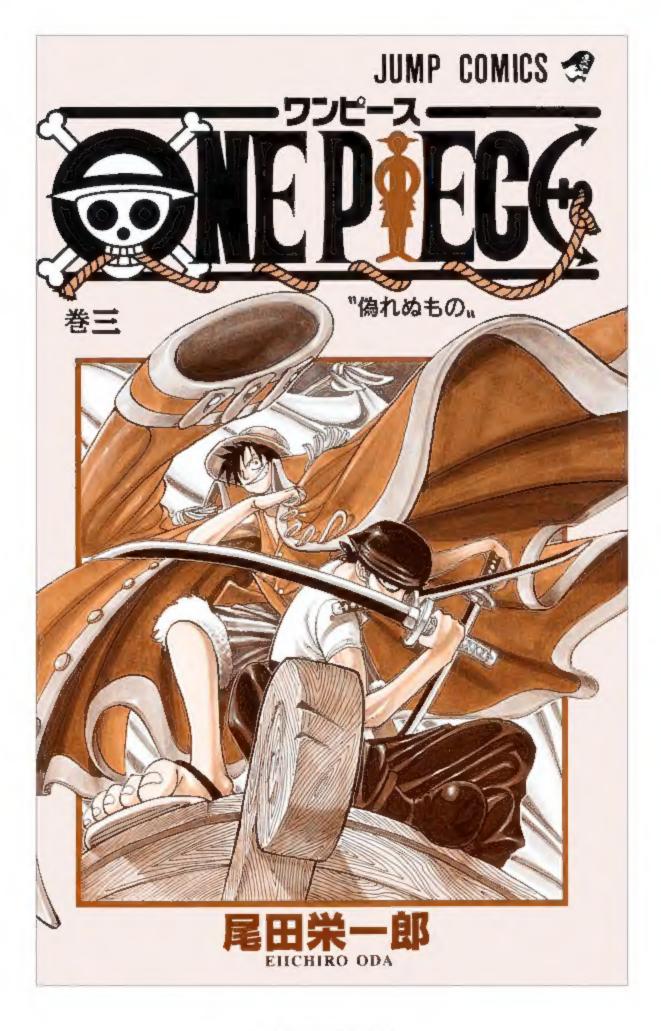
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## **EXTRA PAGES**



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